



LIBERTY **\$10**





Westbury[®]

ALUMINUM RAILING



Westbury[®] Liberty S10 is designed for International Residential Code Projects. IRC Projects include Multi-Family Homes comprised of duplexes (two-family homes) and buildings with three or more townhouse units. All buildings within the scope of the IRC are limited to three stories above grade.

- 1 **Streamlined System**
5/8" Square Balusters and Stylish Rails compliment Multi-Family Housing Projects.
- 2 **4-Way Adjustable Posts**
Posts include a leveling feature for uneven surfaces.
- 3 **Quick Installation**
Available in boxed kits or assembled railing system.
- 4 **Boxed Kits Include Brackets**
Available in 36" & 42" Heights. Level and Stair lengths include 5', 6', & 8' sections.

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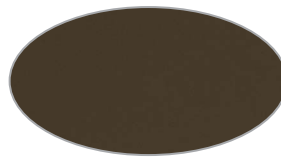
COLORS & POWDER COATING PROCESS

ALUMINUM COLORS

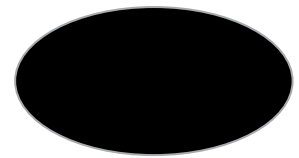
Liberty S10 is offered in 6 standard AAMA 2604 colors to compliment your project; from satin colors to textured colors. This is the highest quality powder coating on the market. Our Lifetime Limited Warranty gives you peace of mind in your investment.



Gloss White



Ninety Bronze



Satin Black



White Fine Texture



Bronze Fine Texture



Black Fine Texture



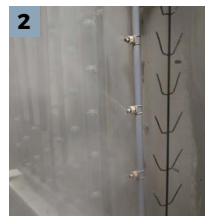
Colors shown are a close representation of the true color. Please consult actual samples for accurate powder coating colors.

EXCLUSIVE DSI POWDER COATING PROCESS

DSI's aluminum Powder Coating offers an uncompromising quality created by state-of-the-art technology. Our system provides the highest quality powder coating on the market with a lifetime limited warranty giving you peace of mind in your investment.



1 The raw premium-grade aluminum is inspected to be free of blemishes and is not exposed to the outdoor elements.



2 The product enters a heated acidic cleaning stage to remove extrusion debris and fabrication oils.



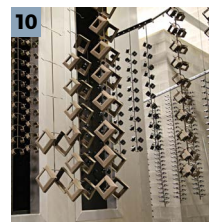
3-6 **Clean:** City water rinse
Cleaner: Recycling reverse osmosis water rinse
Cleanest: Pure reverse osmosis water rinse
Sealer: Dried-in-place aluminum sealer



7-8 A 200 MPH air blast removes water drops from the pre-treated aluminum. A convection oven completes the dry-off process.



9 Powder is applied with 18 automated and 2 manual spray guns. Compressed process air is dried to -35°F Dew Point for superior adhesion.



10 The powder coating is then bonded and adhered to the aluminum substrate in a 400 degree cure stage.

LIBERTY S10



5/8" x 5/8" Square Aluminum
3-7/8" Baluster Spacing



Stylish Top Rail



Bottom Rail

RAILING SPECIFICATIONS

Section Type	Length			Height		Boxed Kits	Assembled System
	5'	6'	8'	36"	42"		
Straight w/Rail Support	•	•	•	•	•	•	•
Stair	•	•	•	•	•	•	•

RAIL MOUNTS

STANDARD WALL MOUNTS:

1-4 pack is included with each railing section.

A 4 pack contains (2) top mounts, (2) bottom mounts, and screws.

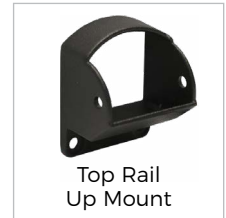
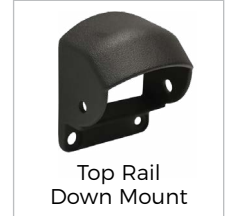


STANDARD STAIR MOUNTS:

1-4 pack is included with each stair railing section.

A 4 pack contains (2) top mounts, (2) bottom mounts, and screws.

For Stair Racking information visit westburyrailing.com

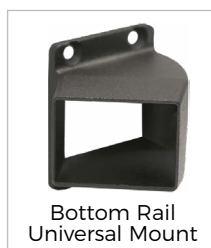
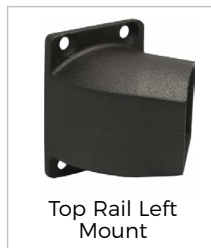
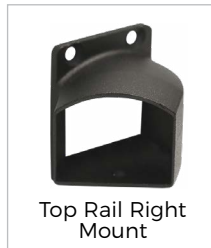


OPTIONAL SPECIALTY MOUNTS:

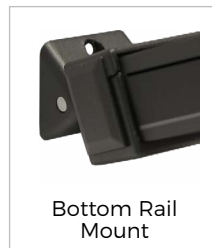
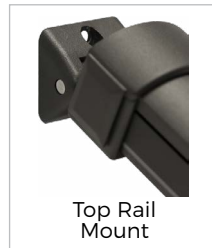
These mounts are not included with sections.

A 4 pack contains (2) top mounts, (2) bottom mounts, and screws.

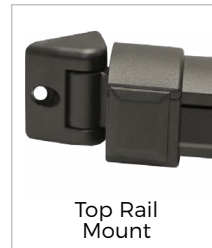
45° ANGLE MOUNTS



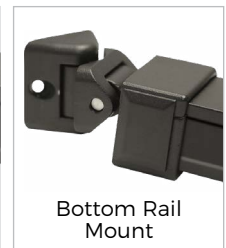
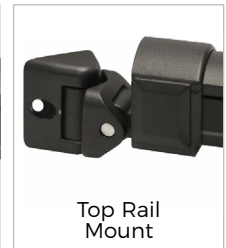
STAIR SWIVEL MOUNTS



ANGLE SWIVEL MOUNTS



DOUBLE SWIVEL MOUNTS



POSTS & ACCESSORIES

POSTS



Top View



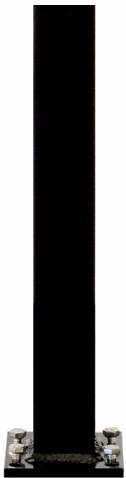
Top View



Top View



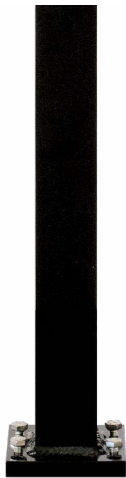
Top View



2" Residential Post w/Plate (.090 wall)



2" Residential Core Drill Post (.090 wall)



2" Heavy Duty Post w/Plate (.093 wall) IRC Approved



2" Heavy Duty Core Drill Post (.093 wall)

See Page 1 for Color Options

CAPS



Flat Cap



Ball Cap

FLAIR



Post Flair (2-piece)

BOTTOM RAIL SUPPORT



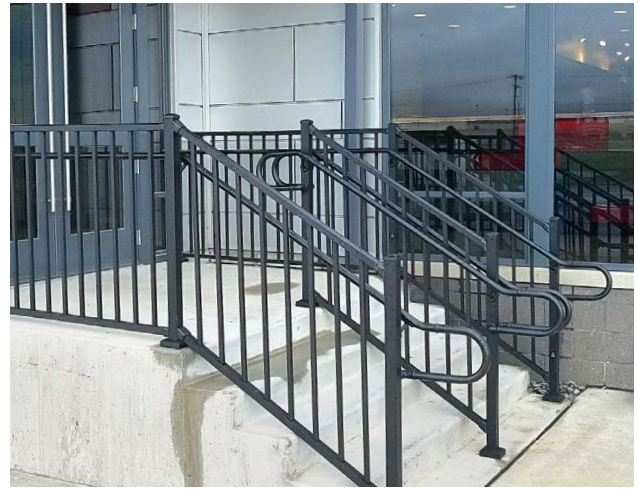
SPECIFICATIONS

	2" Residential Post w/Plate	2" Residential Core Drill Post	2" Heavy Duty Post w/Plate	2" Heavy Duty Core Drill Post
Heights	37", 43", 47", 53"	45", 51", 55", 61"	37", 43", 47", 53"	45", 51", 55", 61"

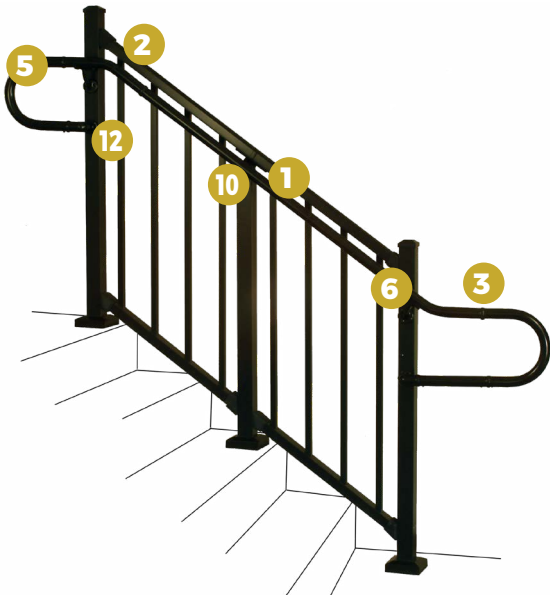


ADA CONTINUOUS HANDRAIL

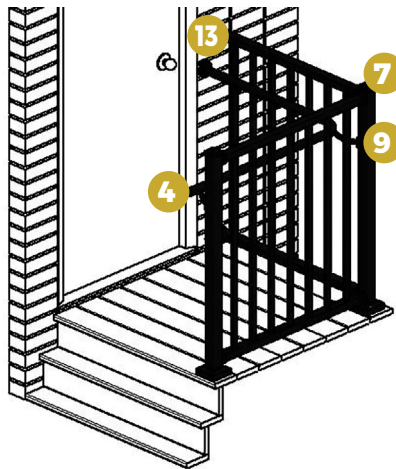
A variety of rail lengths and accessories complete this system. Available in 8', 10', & 16' Rail Lengths. Available in all the colors shown on page 1.



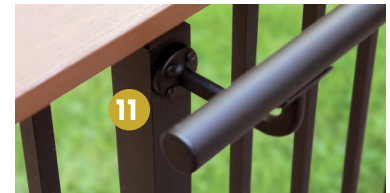
STAIR APPLICATION



DECK APPLICATION
















Inside Corner Mount & 90° Elbow Detail



Extended Wall Mount Detail



90° Welded Elbow Detail

 <p>1 1-3/8" Handrail (8', 10' & 16')</p>	 <p>2 Internal Connector</p>	 <p>3 Collar Rings (to cover splice)</p>	 <p>4 Internal End Cap</p>	 <p>5 180° Elbow</p>	 <p>6 Adjustable Elbow</p>	 <p>7 90° Elbow</p>
 <p>8 90° Welded Elbow</p>	 <p>9 Inside Corner Mount (attaches to post)</p>	 <p>10 Wall Mount</p>	 <p>11 Extended Wall Mount</p>	 <p>12 Wall Return</p>	 <p>13 Wall-End Mount</p>	

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